

ABSTRACT

The invention relates to a method for coating a substrate, comprising the steps of:

- 5 a) Applying a layer comprising a melamine-formaldehyde resin A to a substrate, whereby a coated substrate is formed;
- b) Optionally treating the coated substrate with IR- or NIR- radiation;
- c) Optionally applying an ink, dye solution or pigment dispersion to the coated substrate;
- 10 d) Optionally applying a layer comprising a melamine-formaldehyde resin B to the coated substrate from step b) or c);
- e) Placing the coated substrate in a press;
- f) Optionally heating the coated substrate in the press for a certain amount of time;
- g) Increasing the pressure in the press and keeping the coated substrate under
- 15 pressure for a certain amount of time.

The invention further relates to a coated substrate as obtainable by the said method, and its use in a post-forming process.